

ABSTRACT OF THE DISCLOSURE

H-members (11) each have an approximately triangular shape in cross section, and are controlled to be small in thickness especially for weight reduction. A position for applying a pressure by a pressure member (23) is determined in such a way that a
5 contact surface (27) of the pressure member (23), which comes into contact with the H-members (11), covers a joint (S1) between two sides of each of the H-members (11) having an approximately triangular shape in cross section. The pressure member (23) applies a pressure through surface-to-surface contact, and thereafter, grille strips (12) are cooperatively fixed to the H-members (11). As a result, a tension distribution causing
10 no degradation of a display oscillation property is obtained. Further, application of a pressure by the pressure member (23) causes no partial deformation of the H-members (11), whereby generation of a wrinkle is prevented.